

Endorsement of new low-tech pyrolysis technologies in the Artisan context

| Step | Description | Responsible party |
|------|---|---------------------------------------|
| 1 | Artisan C-Sink manager or a third-party arti- sanal pyrolysis technology provider wants to evaluate their own pyrolysis system. | C-Sink Manager/Technology provider |
| 2 | Offer for pyrolysis technology evaluation and list of requirements | Carbon Standards |
| 3 | Offer signed and sent back to CSI and signing of a NDA by both parties. | C-Sink Manager/Technology provider |
| 4 | Hand in the requested and required docu- ments | C-Sink Manager/Technology provider |
| 5 | Checks for completeness of the documentation | Carbon Standards |
| 6 | Evaluation of the pyrolysis technology | Carbon Standards |
| 7 | Approval of pyrolysis technology in the Artisan context, published on <u>CSI website</u> . | Carbon Standards |

Here in summary the essential documents / information which we need for a "technology accreditation" / approval of low-tech pyrolysis units:

| Document | Description | | |
|-----------------------------|---|--|--|
| Detailed flow chart | A schematic process flow chart of the system Showing the flow of biochar, additional biomass, exhaust/flue/syn- gases, residues | | |
| Construction plan | 2D or 3D plan of the construction plans | | |
| Mass balances | Amount of input (biomass) to amount of output (biochar, heat, biogas) | | |
| Biochar quality analysis | A sample plan has to be handed in and approved by CSI before samples are taken. Complete analysis of biochar from three different biomasses/feedstocks by an CSI accredited lab: C, H, N, O, S + Ash pH Water Holding Capacity Density @ < 3mm particle size Electrical Conductivity of the solid biochar 18 EPA PAHs If there are moving metallic parts in the reactor, these addi- | | |
| | tional elements need to be analyzed: As, Pb, Cd, Cu, Ni, Hg, Zn, Cr, B, Mn, Ag The biochar has to fulfil the WBC-Agro criteria | | |
| Emission measure- ments | From an independent, external, competent measuring body, provide methodology and list measurement devices prior to the tests for approval. Record the values for CO, CxHx, (optional: NOx, PM10) For the same three different biomasses/feedstocks as the biochar quality analysis Methane emissions need to be lower than 30g CH₄/t of biochar produced. | | |
| User/operating manual | A description of how the pyrolysis unit is to be operated ("user manual" incl. precautions relevant to occupational health and safety, e.g. avoidance of flue gas exposure, burns, etc.). | | |